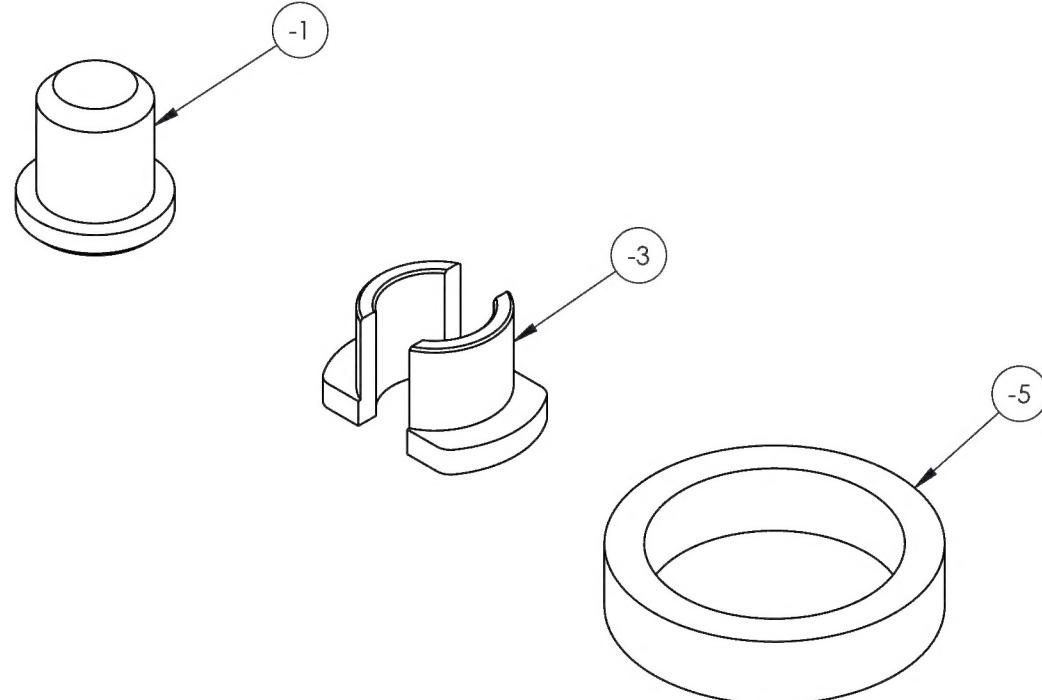


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1A	UPDATED TO NEW DRAFTING STANDARDS, CH'D TITLEBLOCK WAS RED BARN IS DART.	6/6/2014	DPD	RJC



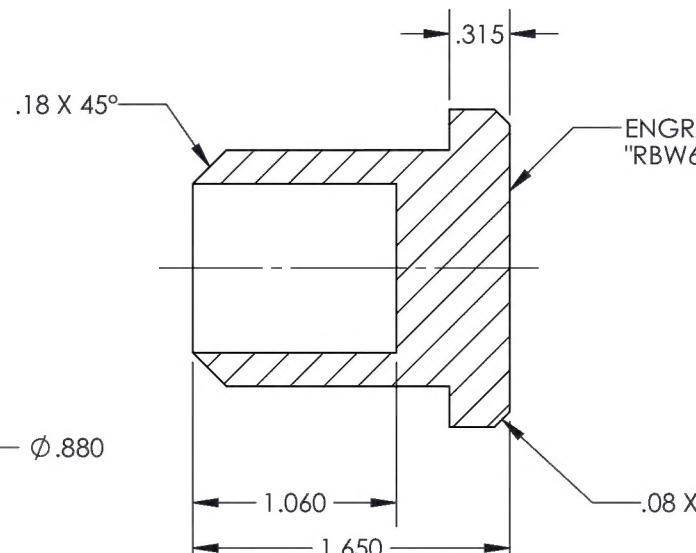
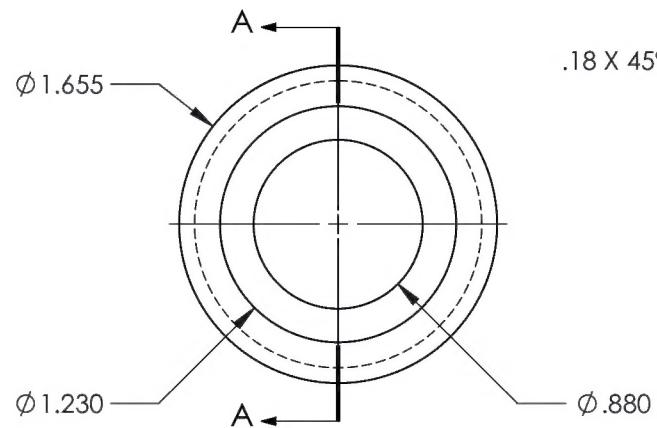
NOTE:  
PART OF TOOL KIT RBW6505G00131-3T.

<b>DART</b> AEROSPACE		REV <b>1A</b>
TITLE <b>INPUT OIL SEAL REMOVAL PRESS TOOL, IGB INPUT</b>		
DWG NO. <b>RBW6521A00138-W142G-3T</b>	DRAWN BY: DUERFELDT	
MAT'L	APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	HEAT TREAT FINISH	
.XXX ± .005	FRACTIONS ± 1/32	
.XX ± .01	ANGLES ± 5°	
.X ± .1	SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139	
SCALE 1:2	DATE 6/6/2014	SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	REMOVER BASE	4140	Ø1-3/4 X 1-3/4	2
			-3	1	REMOVER TOOL	4140	Ø2-1/2 X 1-1/2 (MAKES 1 PR.)	3
			-5	1	RING	6061	Ø3-5/8 X 1	4

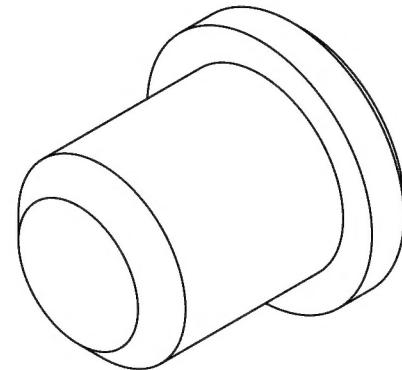
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REV		DESCRIPTION		DATE	INITIAL	APPROVED
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SECTION A-A

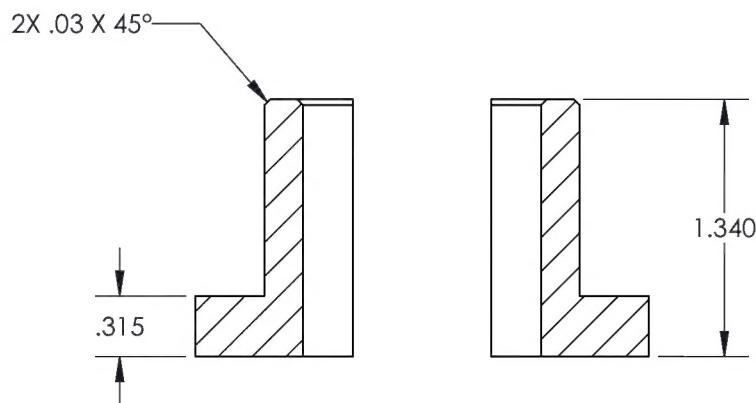
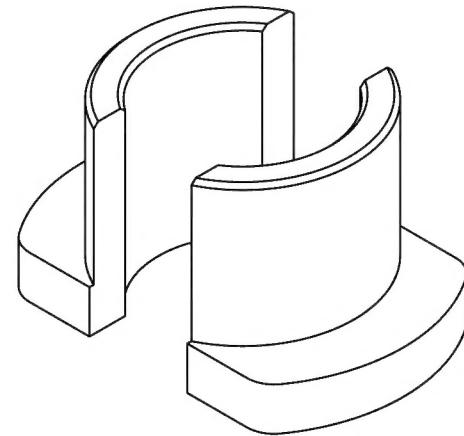
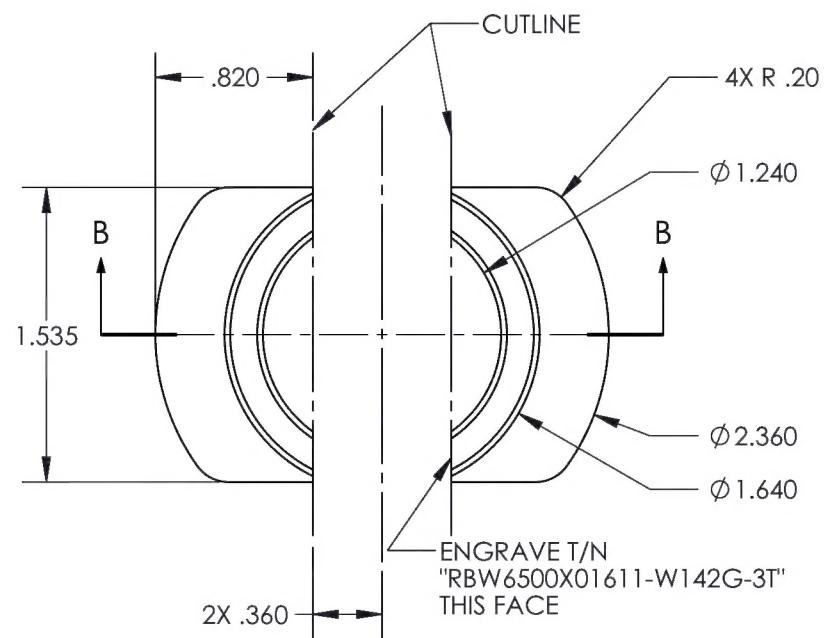
(-1)  
REMOVER BASE



<b>DART</b> <small>AEROSPACE</small>	
TITLE	INPUT OIL SEAL REMOVAL PRESS TOOL, IGB INPUT
DWG NO.	RBW6521A00138-W142G-3T-1
MAT'L	4140
DRAWN BY:	DUERFELDT
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	<i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
X ± .1	HEAT TREAT FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW139
SCALE	1:1
DATE	6/6/2014
SHEET 2 OF 4	

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
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SECTION B-B

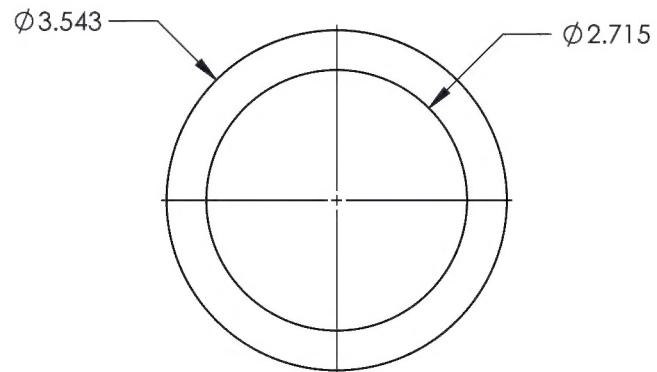
(-3)

REMOVER TOOL

<b>DART</b> AEROSPACE	
TITLE      INPUT OIL SEAL REMOVAL PRESS TOOL, IGB INPUT	
DWG NO.      RBW6521A00138-W142G-3T-3      REV 1A	
MAT'L 4140	DRAWN BY: DUERFELDT
APPROVED D Weil	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005      FRACTIONS ± 1/32	
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL AW139	
SCALE 1:1	DATE 6/6/2014
SHEET 3 OF 4	

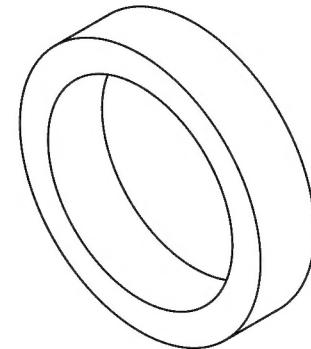
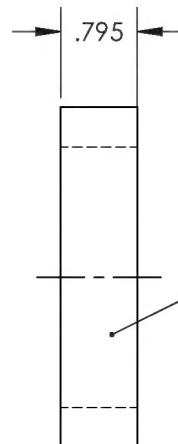
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)

RING



<b>DART</b> AEROSPACE			
TITLE	INPUT OIL SEAL REMOVAL PRESS TOOL, IGB INPUT		
DWG NO.	RBW6521A00138-W142G-3T-5		
MAT'L	6061	DRAWN BY:	DUERFELDT
UNLESS OTHERWISE SPECIFIED		APPROVED	D Weil
DIMENSIONS ARE IN INCHES		HEAT	
.XXX ± .005	FRACTIONS ± 1/32	TREAT	
.XX ± .01	ANGLES ± 5°	FINISH	BLACK ANODIZE
X ± .1		SPEC	MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:2	DATE	6/6/2014
			SHEET 4 OF 4